

# SAFETY DATA SHEET



Issuing Date 28-May-2020

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Revision Number 1

## 1. Identification

### Product identifier

Product Name 420 MG

### Other means of identification

Product Code(s) WA00030

Synonyms None

### Recommended use of the chemical and restrictions on use

Recommended use Flux cored brazing rod

### Restrictions on use

### Details of the supplier of the safety data sheet

#### Supplier Address

MG Welding, N94W14355 Garwin Mace Dr., Menomonee Falls, WI 53051, USA

### Emergency telephone number

Company Phone Number 1-262-532-4677

Emergency Telephone Chemtrec 1-800-424-9300 Call 911 or emergency medical service

## 2. Hazard(s) identification

### Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

### Hazards not otherwise classified (HNOC)

Not applicable

### Label elements

#### Hazard statements

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS)

The product contains no substances which at their given concentration, are considered to be hazardous to health.

**Appearance** Wire**Physical state** Solid**Odor** Odorless**Other information**

May be harmful if swallowed

Very toxic to aquatic life with long lasting effects

Harmful to aquatic life

When this product is used in a welding process, the hazards are mostly from electric shock, heat, radiation, fumes and gases.

Electric shock can kill. Arc rays, spatter, and melting metals can severely injure eyes and burn skin. Welding arc and sparks can cause fire

Fumes and gases can be dangerous to your health. Certain medical studies have suggested that nervous system and/or lung damage can result from overexposure to welding fumes and gases

The welding fumes and gases produced from welding rod, coating flux, and base metal in a welding process may contain manganese and manganese compounds, nickel and nickel compounds, chromium (VI) and chromium compound, carbon dioxide, carbon monoxide, nitrogen dioxide, and ozone

Overexposure to manganese and its compounds may cause metal fume fever and affect the central nervous system. Prolonged inhalation of nickel and chromium (VI) compounds above safe exposure limits can cause cancer

**Unknown acute toxicity** 99.6 % of the mixture consists of ingredient(s) of unknown toxicity

95.1 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

99.6 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

99.6 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

99.6 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

99.6 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

**3. Composition/information on ingredients****Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
Aluminum	7429-90-5	80-100	*
Silicon	7440-21-3	1-5	*
Zinc	7440-66-6	0.1-1	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. First-aid measures****Description of first aid measures**

<b>Inhalation</b>	Remove to fresh air.
<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Skin contact</b>	Wash skin with soap and water.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects, both acute and delayed****Symptoms**

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. Fire-fighting measures**

**Suitable Extinguishing Media** Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media** CAUTION: Use of water spray when fighting fire may be inefficient.

**Specific hazards arising from the chemical** .

**Explosion data**

**Sensitivity to mechanical impact** None.

**Sensitivity to static discharge** None.

**Special protective equipment for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**7. Handling and storage**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

**8. Exposure controls/personal protection**

**Control parameters**

**Exposure Limits** The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Aluminum 7429-90-5	TWA: 1 mg/m <sup>3</sup> respirable particulate matter	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction (vacated) TWA: 15 mg/m <sup>3</sup> total dust (vacated) TWA: 5 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust

		respirable fraction	
Silicon 7440-21-3	No data available	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction (vacated) TWA: 10 mg/m <sup>3</sup> total dust (vacated) TWA: 5 mg/m <sup>3</sup> respirable fraction	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust

**Appropriate engineering controls**

**Engineering controls**                      Showers  
    Eyewash stations  
    Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**                      No special protective equipment required.

**Skin and body protection**                No special protective equipment required.

**Respiratory protection**                    No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations**        Handle in accordance with good industrial hygiene and safety practice.

**9. Physical and chemical properties**

**Information on basic physical and chemical properties**

**Physical state**                                Solid  
**Appearance**                                 Wire  
**Color**    silver  
**Odor**     Odorless  
**Odor threshold**

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

**Other information**  
**Explosive properties**  
**Oxidizing properties**

VOC Content (%)

**10. Stability and reactivity**

<b>Reactivity</b>	.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	None known based on information supplied.
<b>Incompatible materials</b>	None known based on information supplied.
<b>Hazardous decomposition products</b>	None known based on information supplied.

**11. Toxicological information**Information on likely routes of exposure**Product Information**

<b>Inhalation</b>	Specific test data for the substance or mixture is not available.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available.
<b>Ingestion</b>	May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms .

Acute toxicity**Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 3,440.90 mg/kg

**Unknown acute toxicity** 99.6 % of the mixture consists of ingredient(s) of unknown toxicity

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**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Silicon 7440-21-3	= 3160 mg/kg ( Rat )	-	-
Zinc 7440-66-6	= 630 mg/kg ( Rat )	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation .

- Serious eye damage/eye irritation .
- Respiratory or skin sensitization .
- Germ cell mutagenicity .
- Carcinogenicity .
- Reproductive toxicity .
- STOT - single exposure .
- STOT - repeated exposure .
- Target organ effects Respiratory system, Eyes, Skin.
- Aspiration hazard .
- Other adverse effects .
- Interactive effects .

**12. Ecological information**

**Ecotoxicity** Very toxic to aquatic life with long lasting effects. Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Zinc 7440-66-6	EC50: 0.11 - 0.271mg/L (96h, Pseudokirchneriella subcapitata) EC50: 0.09 - 0.125mg/L (72h, Pseudokirchneriella subcapitata)	LC50: =0.59mg/L (96h, Oncorhynchus mykiss) LC50: =30mg/L (96h, Cyprinus carpio) LC50: =3.5mg/L (96h, Lepomis macrochirus) LC50: =7.8mg/L (96h, Cyprinus carpio) LC50: =2.66mg/L (96h, Pimephales promelas) LC50: =0.45mg/L (96h, Cyprinus carpio) LC50: =0.41mg/L (96h, Oncorhynchus mykiss) LC50: 2.16 - 3.05mg/L (96h, Pimephales promelas) LC50: =0.24mg/L (96h, Oncorhynchus mykiss) LC50: 0.211 - 0.269mg/L (96h, Pimephales promelas)	-	EC50: 0.139 - 0.908mg/L (48h, Daphnia magna)

- Persistence and degradability .
- Bioaccumulation There is no data for this product.
- Other adverse effects .

### 13. Disposal considerations

#### Waste treatment methods

<b>Waste from residues/unused products</b>	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
<b>Contaminated packaging</b>	Do not reuse empty containers.

**California Hazardous Waste Status** This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Aluminum 7429-90-5	Ignitable powder
Zinc 7440-66-6	Ignitable powder

### 14. Transport information

<b>DOT</b>	Not regulated
<b>TDG</b>	Not regulated
<b>MEX</b>	Not regulated
<b>ICAO (air)</b>	Not regulated
<b>IATA</b>	Not regulated
<b>IMDG</b>	Not regulated
<b>RID</b>	Not regulated
<b>ADR</b>	Not regulated
<b>ADN</b>	Not regulated

### 15. Regulatory information

#### International Inventories

<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDSL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECL</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.
<b>AICS</b>	Contact supplier for inventory compliance status.

#### Legend:

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

**CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Zinc 7440-66-6	-	X	X	-

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Zinc 7440-66-6	1000 lb	-

**US State Regulations**

**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

**U.S. State Right-to-Know Regulations**

**US State Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Aluminum 7429-90-5	X	X	X
Silicon 7440-21-3	X	X	X
Zinc 7440-66-6	X	X	X

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

**16. Other information**



<b>NFPA</b>	<b>Health hazards</b> 0	<b>Flammability</b> 0	<b>Instability</b> 0	<b>Physical and chemical properties</b> -
<b>HMIS</b>	<b>Health hazards</b> 1	<b>Flammability</b> 0	<b>Physical hazards</b> 0	<b>Personal protection</b> X

**Key or legend to abbreviations and acronyms used in the safety data sheet**

**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 EPA (Environmental Protection Agency)  
 Acute Exposure Guideline Level(s) (AEGl(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 Japan GHS Classification  
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Library of Medicine's PubMed database (NLM PUBMED)  
 National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
 Organization for Economic Co-operation and Development Screening Information Data Set  
 RTECS (Registry of Toxic Effects of Chemical Substances)  
 World Health Organization

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**Revision Note**

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**