

SAFETY DATA SHEET



Issuing Date 28-May-2020

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Revision Number 1

1. Identification

Product identifier

Product Name 470 MG

Other means of identification

Product Code(s) CZ00003

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Self fluxing solder

Restrictions on use

Details of the supplier of the safety data sheet

Supplier Address

MG Welding, N94W14355 Garwin Mace Dr., Menomonee Falls, WI 53051, USA

Emergency telephone number

Company Phone Number 1-262-532-4677

Emergency Telephone Chemtrec 1-800-424-9300 Call 911 or emergency medical service

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral

Category 4

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Warning

Hazard statements

Harmful if swallowed

**Appearance** Rod**Physical state** Solid**Odor** Odorless**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product

Precautionary Statements - Response

IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
Rinse mouth

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

Very toxic to aquatic life with long lasting effects

Very toxic to aquatic life

Overexposure to brazing fumes and gases can be dangerous

Heat rays (infrared radiation) from the flame or hot metal can injure the eyes

Read and understand the manufacturer's instructions, safety data sheets and caution labels before using this product

The fumes produced by the use of this product may contain complex metal oxides, as well as solid particles or other constituents of welding, brazing, flux or base metal

Unknown acute toxicity 100 % of the mixture consists of ingredient(s) of unknown toxicity

7 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Zinc	7440-66-6	80-100	*
Aluminum	7429-90-5	1-5	*
Copper	7440-50-8	1-5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Most important symptoms and effects, both acute and delayed

Symptoms .

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	CAUTION: Use of water spray when fighting fire may be inefficient.
Specific hazards arising from the chemical	.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Personal precautions Ensure adequate ventilation.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage**Precautions for safe handling**

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.

8. Exposure controls/personal protection

Control parameters**Exposure Limits**

The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Aluminum 7429-90-5	TWA: 1 mg/m ³ respirable particulate matter	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Copper 7440-50-8	TWA: 0.2 mg/m ³ fume	TWA: 0.1 mg/m ³ fume TWA: 1 mg/m ³ dust and mist (vacated) TWA: 0.1 mg/m ³ Cu dust, fume, mist	IDLH: 100 mg/m ³ dust, fume and mist TWA: 1 mg/m ³ dust and mist TWA: 0.1 mg/m ³ fume

Appropriate engineering controls**Engineering controls**

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment**Eye/face protection**

No special protective equipment required.

Skin and body protection

No special protective equipment required.

Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state	Solid
Appearance	Rod
Color	silver
Odor	Odorless
Odor threshold	

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	

Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties

Oxidizing properties

VOC Content (%)

10. Stability and reactivity

Reactivity	.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological informationInformation on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available. Harmful if swallowed. (based on components).

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms .

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 677.40 mg/kg

Unknown acute toxicity 100 % of the mixture consists of ingredient(s) of unknown toxicity
 7 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
 100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Zinc 7440-66-6	= 630 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	.
Serious eye damage/eye irritation	.
Respiratory or skin sensitization	.
Germ cell mutagenicity	.
Carcinogenicity	.
Reproductive toxicity	.
STOT - single exposure	.
STOT - repeated exposure	.
Target organ effects	liver, kidney, Respiratory system, Eyes, Skin.
Aspiration hazard	.
Other adverse effects	.
Interactive effects	.

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Zinc 7440-66-6	EC50: 0.11 - 0.271mg/L (96h, Pseudokirchneriella subcapitata) EC50: 0.09 - 0.125mg/L (72h, Pseudokirchneriella subcapitata)	LC50: =0.59mg/L (96h, Oncorhynchus mykiss) LC50: =30mg/L (96h, Cyprinus carpio) LC50: =3.5mg/L (96h, Lepomis macrochirus) LC50: =7.8mg/L (96h, Cyprinus carpio) LC50: =2.66mg/L (96h, Pimephales promelas) LC50: =0.45mg/L (96h, Cyprinus carpio) LC50: =0.41mg/L (96h, Oncorhynchus mykiss) LC50: 2.16 - 3.05mg/L (96h, Pimephales promelas) LC50: =0.24mg/L (96h,	-	EC50: 0.139 - 0.908mg/L (48h, Daphnia magna)

		Oncorhynchus mykiss) LC50: 0.211 - 0.269mg/L (96h, Pimephales promelas)		
Copper 7440-50-8	EC50: 0.031 - 0.054mg/L (96h, Pseudokirchneriella subcapitata) EC50: 0.0426 - 0.0535mg/L (72h, Pseudokirchneriella subcapitata)	LC50: =0.052mg/L (96h, Oncorhynchus mykiss) LC50: =0.112mg/L (96h, Poecilia reticulata) LC50: =0.8mg/L (96h, Cyprinus carpio) LC50: 0.0068 - 0.0156mg/L (96h, Pimephales promelas) LC50: =0.2mg/L (96h, Pimephales promelas) LC50: <0.3mg/L (96h, Pimephales promelas) LC50: =0.3mg/L (96h, Cyprinus carpio) LC50: =1.25mg/L (96h, Lepomis macrochirus)	-	EC50: =0.03mg/L (48h, Daphnia magna)

Persistence and degradability .

Bioaccumulation There is no data for this product.

Other adverse effects .

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Zinc 7440-66-6	Ignitable powder
Aluminum 7429-90-5	Ignitable powder
Copper 7440-50-8	Toxic

14. Transport information

DOT Not regulated

TDG Not regulated

MEX Not regulated

<u>ICAO (air)</u>	Not regulated
<u>IATA</u>	Not regulated
<u>IMDG</u>	Not regulated
<u>RID</u>	Not regulated
<u>ADR</u>	Not regulated
<u>ADN</u>	Not regulated

15. Regulatory information

International Inventories

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Zinc 7440-66-6	-	X	X	-
Copper 7440-50-8	-	X	X	-

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Zinc 7440-66-6	1000 lb	-
Copper 7440-50-8	5000 lb	-

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations**US State Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Zinc 7440-66-6	X	X	X
Aluminum 7429-90-5	X	X	X
Copper 7440-50-8	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 1	Flammability 0	Instability 0	Physical and chemical properties -
HMIS	Health hazards 1	Flammability 0	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan GHS Classification
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

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Revision Note

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet