

SAFETY DATA SHEET



Issuing Date 24-Jun-2020

Revision date 24-Jun-2020

Revision Number 1

1. Identification

Product identifier

Product Name 710 Tig MG

Other means of identification

Product Code(s) WF00315

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Bare filler metal for tool and die

Restrictions on use

Details of the supplier of the safety data sheet

Supplier Address

MG Welding, N94W14355 Garwin Mace Dr., Menomonee Falls, WI 53051, USA

Emergency telephone number

Company Phone Number 1-262-532-4677

Emergency Telephone Chemtrec 1-800-424-9300 Call 911 or emergency medical service

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Respiratory sensitization	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 1A

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Danger

Hazard statements

May cause allergy or asthma symptoms or breathing difficulties if inhaled
May cause an allergic skin reaction

May cause cancer

**Appearance** Wire**Physical state** Solid**Odor** Odorless**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Wear protective gloves/protective clothing/eye protection/face protection
 Avoid breathing dust/fume/gas/mist/vapors/spray
 In case of inadequate ventilation wear respiratory protection
 Contaminated work clothing must not be allowed out of the workplace

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 Specific treatment (see on this label)
 IF ON SKIN: Wash with plenty of water and soap
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse
 IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

Harmful to aquatic life with long lasting effects
 When this product is used in a welding process, the hazards are mostly from electric shock, heat, radiation, fumes and gases. Electric shock can kill. Arc rays, spatter, and melting metals can severely injure eyes and burn skin. Welding arc and sparks can cause fire
 Fumes and gases can be dangerous to your health. Certain medical studies have suggested that nervous system and/or lung damage can result from overexposure to welding fumes and gases
 The welding fumes and gases produced from welding rod, coating flux, and base metal in a welding process may contain manganese and manganese compounds, nickel and nickel compounds, chromium (VI) and chromium compound, carbon dioxide, carbon monoxide, nitrogen dioxide, and ozone.
 Overexposure to manganese and its compounds may cause metal fume fever and affect the central nervous system. Prolonged inhalation of nickel and chromium (VI) compounds above safe exposure limits can cause cancer

Unknown acute toxicity 98.6 % of the mixture consists of ingredient(s) of unknown toxicity

- 6.4 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
- 98.6 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
- 98.6 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
- 98.6 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
- 98.6 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

3. Composition/information on ingredients**Substance**

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Chromium	7440-47-3	1-5	*
Molybdenum	7439-98-7	0.5-1.5	*
Nickel	7440-02-0	0.1-1	*
Cobalt	7440-48-4	0.1-1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	May cause allergic respiratory reaction. If breathing has stopped, give artificial respiration. Get medical attention immediately. Remove to fresh air. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Get immediate medical advice/attention.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Ingestion	May produce an allergic reaction. Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms	May cause allergy or asthma symptoms or breathing difficulties if inhaled. Coughing and/ or wheezing. Itching. Rashes. Hives.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization in susceptible persons. Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	CAUTION: Use of water spray when fighting fire may be inefficient.
Specific hazards arising from the chemical	Product is or contains a sensitizer. May cause sensitization by inhalation and skin contact. May cause sensitization by skin contact.
Explosion data	
Sensitivity to mechanical impact	None.

Sensitivity to static discharge None.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Provide extract ventilation to points where emissions occur. In case of insufficient ventilation, wear suitable respiratory equipment such as an air supplied respirator. Do not eat, drink or smoke when using this product. Remove contaminated clothing and shoes. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Chromium 7440-47-3	TWA: 0.5 mg/m ³ inhalable particulate matter	TWA: 1 mg/m ³ (vacated) TWA: 1 mg/m ³	IDLH: 250 mg/m ³ TWA: 0.5 mg/m ³
Molybdenum 7439-98-7	TWA: 10 mg/m ³ inhalable particulate matter TWA: 3 mg/m ³ respirable particulate matter	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³	IDLH: 5000 mg/m ³
Nickel 7440-02-0	TWA: 1.5 mg/m ³ inhalable particulate matter	TWA: 1 mg/m ³ (vacated) TWA: 1 mg/m ³	IDLH: 10 mg/m ³ TWA: 0.015 mg/m ³
Cobalt 7440-48-4	TWA: 0.02 mg/m ³ inhalable particulate matter	TWA: 0.1 mg/m ³ dust and fume (vacated) TWA: 0.05 mg/m ³ dust and fume	IDLH: 20 mg/m ³ dust and fume TWA: 0.05 mg/m ³ dust and fume

Appropriate engineering controls

Engineering controls Showers
Eyewash stations

Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Hand protection	Wear suitable gloves.
Skin and body protection	Wear suitable protective clothing.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
General hygiene considerations	Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid
Appearance	Wire
Color	silver
Odor	Odorless
Odor threshold	

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties
Oxidizing properties
VOC Content (%)

10. Stability and reactivity

Reactivity	.
Chemical stability	Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid None known based on information supplied.

Incompatible materials None known based on information supplied.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause sensitization in susceptible persons. (based on components).

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). May cause sensitization by skin contact.

Ingestion Specific test data for the substance or mixture is not available. May cause additional affects as listed under "Inhalation".

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing. Coughing and/ or wheezing. Itching. Rashes. Hives.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 31,848.10 mg/kg

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6.4 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

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98.6 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

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Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Nickel 7440-02-0	> 9000 mg/kg (Rat)	-	> 10.2 mg/L (Rat) 1 h
Cobalt 7440-48-4	= 6171 mg/kg (Rat)	-	> 10 mg/L (Rat) 1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation .

Serious eye damage/eye irritation .

Respiratory or skin sensitization May cause sensitization by inhalation. May cause sensitization by skin contact.

Germ cell mutagenicity .

Carcinogenicity Classification based on data available for ingredients.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Chromium 7440-47-3	-	Group 3	-	-
Nickel 7440-02-0	-	Group 2B	Reasonably Anticipated	X
Cobalt 7440-48-4	A3	Group 2B	Reasonably Anticipated	X

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans

NTP (National Toxicology Program)

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity .

STOT - single exposure .

STOT - repeated exposure .

Target organ effects liver, kidney, Respiratory system, Eyes, Skin, Central Vascular System (CVS).

Aspiration hazard .

Other adverse effects .

Interactive effects .

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Nickel 7440-02-0	EC50: 0.174 - 0.311mg/L (96h, Pseudokirchneriella subcapitata) EC50: =0.18mg/L (72h, Pseudokirchneriella subcapitata)	LC50: =10.4mg/L (96h, Cyprinus carpio) LC50: =1.3mg/L (96h, Cyprinus carpio) LC50: >100mg/L (96h, Brachydanio rerio)	-	EC50: =1mg/L (48h, Daphnia magna) EC50: >100mg/L (48h, Daphnia magna)
Cobalt 7440-48-4	-	LC50: >100mg/L (96h, Brachydanio rerio)	-	-

Persistence and degradability .

Bioaccumulation There is no data for this product.

Other adverse effects .

13. Disposal considerations**Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Chromium 7440-47-3	-	Included in waste streams: F032, F034, F035, F037, F038, F039	5.0 mg/L regulatory level	-
Nickel 7440-02-0	-	Included in waste streams: F006, F039	-	-

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Chromium 7440-47-3	Toxic Corrosive Ignitable
Molybdenum 7439-98-7	Ignitable powder
Nickel 7440-02-0	Toxic powder Ignitable powder
Cobalt 7440-48-4	Toxic powder Ignitable powder

14. Transport information

DOT Not regulated

TDG Not regulated

MEX Not regulated

ICAO (air) Not regulated

IATA Not regulated

IMDG Not regulated

RID Not regulated

ADR Not regulated

ADN Not regulated

15. Regulatory information**International Inventories**

TSCA Contact supplier for inventory compliance status.

DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Chromium 7440-47-3	-	X	X	-
Nickel 7440-02-0	-	X	X	-

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Chromium 7440-47-3	5000 lb	-
Nickel 7440-02-0	100 lb	-

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Nickel - 7440-02-0	Carcinogen
Cobalt - 7440-48-4	Carcinogen

U.S. State Right-to-Know Regulations

US State Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Chromium 7440-47-3	X	X	X
Molybdenum 7439-98-7	X	X	X
Manganese 7439-96-5	X	X	X
Nickel 7440-02-0	X	X	X
Cobalt 7440-48-4	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 2	Flammability 0	Instability 0	Physical and chemical properties -
HMIS	Health hazards 2*	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan GHS Classification
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 RTECS (Registry of Toxic Effects of Chemical Substances)
 World Health Organization

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Revision Note**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet