

SAFETY DATA SHEET



Issuing Date 28-May-2020

Revision date 28-May-2020

Revision Number 1

1. Identification

Product identifier

Product Name MG 310

Other means of identification

Product Code(s) WC00003

Synonyms MG 310 electrode

Recommended use of the chemical and restrictions on use

Recommended use Covered Electrode for Shielded Metal Arc Welding (SMAW)

Restrictions on use

Details of the supplier of the safety data sheet

Supplier Address

MG Welding, N94W14355 Garwin Mace Dr., Menomonee Falls, WI 53051, USA

Manufacturer Address

MG Welding, N94W14355 Garwin Mace Dr., Menomonee Falls, WI 53051, USA

Emergency telephone number

Company Phone Number 1-262-532-4677

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Warning

Hazard statements

Harmful if swallowed

Harmful if inhaled

**Appearance** Coated electrode**Physical state** Solid**Odor** Odorless**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area

Precautionary Statements - Response

IF INHALED: Remove person to fresh air and keep comfortable for breathing
 Call a POISON CENTER or doctor if you feel unwell
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

Very toxic to aquatic life with long lasting effects

Very toxic to aquatic life

When this product is used in a welding process, the hazards are mostly from electric shock, heat, radiation, fumes and gases. Electric shock can kill. Arc rays, spatter, and melting metals can severely injure eyes and burn skin. Welding arc and sparks can cause fire

Fumes and gases can be dangerous to your health. Certain medical studies have suggested that nervous system and/or lung damage can result from overexposure to welding fumes and gases

The welding fumes and gases produced from welding rod, coating flux, and base metal in a welding process may contain manganese and manganese compounds, nickel and nickel compounds, chromium (VI) and chromium compound, carbon dioxide, carbon monoxide, nitrogen dioxide, and ozone

Overexposure to manganese and its compounds may cause metal fume fever and affect the central nervous system. Prolonged inhalation of nickel and chromium (VI) compounds above safe exposure limits can cause cancer

Unknown acute toxicity 96.5186 % of the mixture consists of ingredient(s) of unknown toxicity

82.247 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

96.5186 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

96.5186 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

96.5186 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

88.6786 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

3. Composition/information on ingredients

Substance

Not applicable.

Mixture**Synonyms**

MG 310 electrode.

Chemical name	CAS No.	Weight-%	Trade secret
Copper	7440-50-8	60-80	*

Barium carbonate	513-77-9	5-10	*
Limestone	1317-65-3	3-7	*
Tin	7440-31-5	1-5	*
Calcium Fluoride	14542-23-5	1-5	*
Natural Mineral Graphite	7782-42-5	1-5	*
Iron Carbonate	563-71-3	0.5-1.5	*
Phosphorus	7723-14-0	0.1-1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	If breathing has stopped, give artificial respiration. Get medical attention immediately. Remove to fresh air. If symptoms persist, call a physician.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Get medical attention.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid breathing dust/fume/gas/mist/vapors/spray. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms Coughing and/ or wheezing. Difficulty in breathing.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	CAUTION: Use of water spray when fighting fire may be inefficient.
Specific hazards arising from the chemical	.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Avoid generation of dust. Do not breathe dust. Use personal protective equipment as required.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage**Precautions for safe handling**

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid generation of dust. Ensure adequate ventilation. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.

8. Exposure controls/personal protection**Control parameters**

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Copper 7440-50-8	TWA: 0.2 mg/m ³ fume	TWA: 0.1 mg/m ³ fume TWA: 1 mg/m ³ dust and mist (vacated) TWA: 0.1 mg/m ³ Cu dust, fume, mist	IDLH: 100 mg/m ³ dust, fume and mist TWA: 1 mg/m ³ dust and mist TWA: 0.1 mg/m ³ fume
Limestone 1317-65-3	No data available	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Tin 7440-31-5	TWA: 2 mg/m ³ inhalable particulate matter	TWA: 2 mg/m ³ Sn except oxides (vacated) TWA: 2 mg/m ³	IDLH: 100 mg/m ³ TWA: 2 mg/m ³
Calcium Fluoride 14542-23-5	TWA: 2.5 mg/m ³ F	TWA: 2.5 mg/m ³ F (vacated) TWA: 2.5 mg/m ³	IDLH: 250 mg/m ³ F TWA: 2.5 mg/m ³ F
Natural Mineral Graphite 7782-42-5	TWA: 2 mg/m ³ respirable particulate matter all forms except graphite fibers	TWA: 15 mg/m ³ total dust synthetic TWA: 5 mg/m ³ respirable fraction synthetic (vacated) TWA: 2.5 mg/m ³ respirable dust natural (vacated) TWA: 10 mg/m ³ total dust synthetic	IDLH: 1250 mg/m ³ TWA: 2.5 mg/m ³ natural respirable dust

		(vacated) TWA: 5 mg/m ³ respirable fraction synthetic TWA: 15 mppcf natural	
Iron Carbonate 563-71-3	TWA: 1 mg/m ³ Fe	(vacated) TWA: 1 mg/m ³ Fe	TWA: 1 mg/m ³ Fe
Phosphorus 7723-14-0	No data available	(vacated) TWA: 0.1 mg/m ³ Phosphorus (yellow)	-

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection No special protective equipment required.

Skin and body protection No special protective equipment required.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state Solid
Appearance Coated electrode
Color rust
Odor Odorless
Odor threshold

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information**Explosive properties**

Oxidizing properties
VOC Content (%)

10. Stability and reactivity

Reactivity	.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Excessive heat.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. Harmful by inhalation. (based on components).
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available. Harmful if swallowed. (based on components).

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Coughing and/ or wheezing.
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Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	723.30 mg/kg
ATEmix (inhalation-dust/mist)	2.17 mg/l

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Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Barium carbonate 513-77-9	= 418 mg/kg (Rat)	-	-
Tin 7440-31-5	= 700 mg/kg (Rat)	-	-
Calcium Fluoride	= 4250 mg/kg (Rat)	-	-

14542-23-5			
Natural Mineral Graphite 7782-42-5	-	-	> 2000 mg/m ³ (Rat) 4 h
Phosphorus 7723-14-0	= 3030 µg/kg (Rat)	= 100 mg/kg (Rat)	= 4.3 mg/L (Rat) 1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation .

Serious eye damage/eye irritation .

Respiratory or skin sensitization .

Germ cell mutagenicity .

Carcinogenicity .

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Calcium Fluoride 14542-23-5	-	Group 3	-	-

Legend

IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity .

STOT - single exposure .

STOT - repeated exposure .

Target organ effects liver, kidney, Respiratory system, Eyes, Skin, Gastrointestinal tract (GI), Central Vascular System (CVS).

Aspiration hazard .

Other adverse effects .

Interactive effects .

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Copper 7440-50-8	EC50: 0.031 - 0.054mg/L (96h, Pseudokirchneriella subcapitata) EC50: 0.0426 - 0.0535mg/L (72h, Pseudokirchneriella subcapitata)	LC50: =0.052mg/L (96h, Oncorhynchus mykiss) LC50: =0.112mg/L (96h, Poecilia reticulata) LC50: =0.8mg/L (96h, Cyprinus carpio) LC50: 0.0068 - 0.0156mg/L (96h, Pimephales promelas) LC50: =0.2mg/L (96h, Pimephales promelas) LC50: <0.3mg/L (96h, Pimephales promelas)	-	EC50: =0.03mg/L (48h, Daphnia magna)

		LC50: =0.3mg/L (96h, Cyprinus carpio) LC50: =1.25mg/L (96h, Lepomis macrochirus)		
Barium carbonate 513-77-9	-	LC50: =6950mg/L (96h, Gambusia affinis)	-	-
Natural Mineral Graphite 7782-42-5	-	LC50: >100mg/L (96h, Danio rerio)	-	-
Phosphorus 7723-14-0	-	LC50: 0.011 - 0.028mg/L (96h, Pimephales promelas) LC50: 0.001 - 0.004mg/L (96h, Lepomis macrochirus) LC50: 0.015 - 0.032mg/L (96h, Oncorhynchus mykiss) LC50: 0.0017 - 0.0035mg/L (96h, Lepomis macrochirus) LC50: >100mg/L (96h, Brachydanio rerio)	-	EC50: =0.03mg/L (48h, Daphnia magna) EC50: 0.025 - 0.037mg/L (48h, Daphnia magna)

Persistence and degradability .

Bioaccumulation There is no data for this product.

Other adverse effects .

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Copper 7440-50-8	Toxic
Barium carbonate 513-77-9	Toxic
Phosphorus 7723-14-0	Toxic Ignitable Reactive

14. Transport information

DOT Not regulated

TDG Not regulated

<u>MEX</u>	Not regulated
<u>ICAO (air)</u>	Not regulated
<u>IATA</u>	Not regulated
<u>IMDG</u>	Not regulated
<u>RID</u>	Not regulated
<u>ADR</u>	Not regulated
<u>ADN</u>	Not regulated

15. Regulatory information

International Inventories

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AICS** - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Copper 7440-50-8	-	X	X	-
Phosphorus 7723-14-0	1 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Copper 7440-50-8	5000 lb	-
Phosphorus 7723-14-0	1 lb	1 lb

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
Silica, fused - 7631-86-9	Carcinogen
QUARTZ - 14808-60-7	Carcinogen

U.S. State Right-to-Know Regulations

US State Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Copper 7440-50-8	X	X	X
Barium carbonate 513-77-9	X	-	X
Limestone 1317-65-3	X	X	X
Tin 7440-31-5	X	X	X
Calcium Fluoride 14542-23-5	X	-	-
Natural Mineral Graphite 7782-42-5	X	X	X
Phosphorus 7723-14-0	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 2	Flammability 0	Instability 0	Physical and chemical properties -
HMIS	Health hazards 2	Flammability 0	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

- Agency for Toxic Substances and Disease Registry (ATSDR)
- U.S. Environmental Protection Agency ChemView Database
- European Food Safety Authority (EFSA)
- EPA (Environmental Protection Agency)
- Acute Exposure Guideline Level(s) (AEGl(s))
- U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

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Revision Note

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet